



## Continuous Inkjet Inks

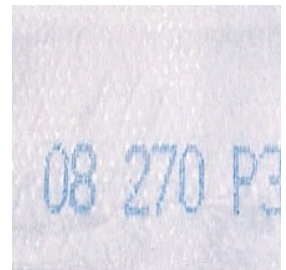
# V4299

### Description

V4299 is a wetness-indicating /washable **blue** ethanol ink qualified for use Videojet continuous inkjet (CIJ) printers. This ink becomes invisible when exposed to water or other water-based liquids. It is primarily used as a visual wetness indicator.

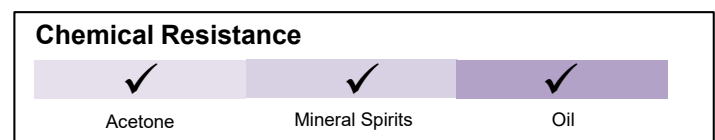
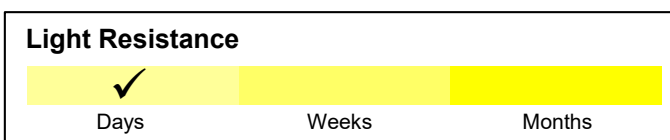
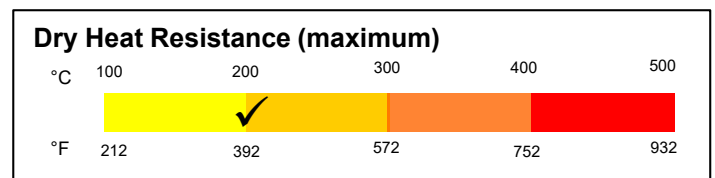
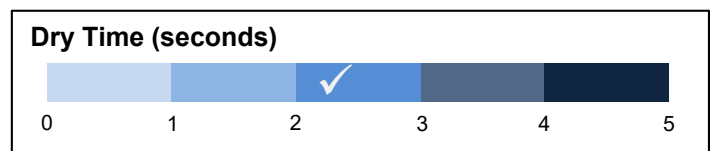
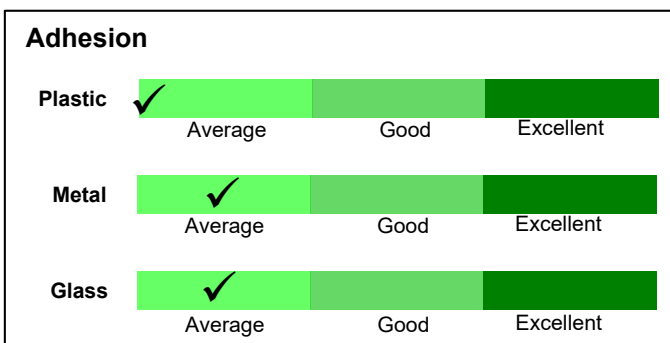
### Benefits

- iQMark™ low odor ink offering:
  - Low odor ethanol solvent base
  - Low make-up consumption
  - Non MEK, non-acetone, non-methanol
  - Cosmetic grade – approved for skin contact
  - No European Printing Ink Association (EuPIA) Exclusion List materials
  - Non CMR's (Carcinogens, Mutagens, Reproductive Toxins)
  - Manufactured using food grade materials and industry standard Good Manufacturing Practices (GMP)
- Water soluble – easily removed using plain water or other water-based liquids
- Resistant to acetone, gasoline, Mil Spec Solvent C, mineral spirits, and oils



### Applications

This ink is used for coding and marking personal care products. It can be used as a wetness indicator on absorbent diapers and incontinence products. The ink dissolves completely when exposed to water or water-based fluids. Secondary applications include marks/codes intended for temporary in-plant batch or lot identification onto trays or batch containers that require very easy removal using a simple water solution. Other similar “removal” inks exist, but they all require water-based caustic or light soap solutions.



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## Continuous Inkjet Inks

### Specifications

Product	Product Type	Color	Solvent Type	Container Size	Shelf life
V4299	Ink	Blue	Ethanol	750 ml (-D) 1000 ml (-L)	24 months*
V7231	Make-up	Colorless to pale yellow	Ethanol	750 ml (-D) 1000 ml (-L)	24 months*
V906	Cleaner	Colorless to pale yellow	Ethanol	1 liter (-Q)	30 months*

**Storage** \*Store between between 2°C and 35°C.

### Printer Parameters

Qualified Models	Operating Temperature	Operating Humidity	Nozzle Compatibility
1580/+, 1860, 1880/+, 1880 UHS	5-45°C	10-90%	50µm, 60µm, 70µm

### Certifications and Approvals –

**iQMark™:** V4299 ink was responsibly designed and manufactured to maximize contrast, adhesion, and uptime while meeting safety, environmental, and regulatory requirements. Every batch is tested to ensure it meets strict quality control specifications. V4299 ink does not contain MEK, Acetone, Methanol, major allergens, animal based raw materials, nor organisms, genetically modified or not. Up to 50% less make-up usage as compared to MEK-based inks, depending on temperature and humidity. No European Printing Ink Association (EuPIA) Exclusion List materials. For information refer to Knowledge Articles 1148, 1190, and 1152.\*\*

**Food Packaging:** V4299 ink may be used on the non-food contact side of food packaging. The packaging must provide a barrier between the ink and the food. When used in this manner, the inks are in compliance per 21 CFR 170.3(e)(1), Regulation (EC) No. 10/2011, and Regulation (EC) No. 2023/2006. For information, refer to Knowledge Article 7921.\*\*

**Product Packaging:** V4299 ink, make-up, and cleaners are shipped in sustainably forested cardboard boxes. Ink and make-up cartridge components and cleaner bottles are recyclable. For information, refer to Knowledge Article 14286.\*\*

**Heavy Metals:** V4299 ink meets the requirements of CONEG model legislation including 94/62/EC. For information, refer to Knowledge Article 1153.\*\*

**RoHS:** V4299 ink meets the requirements of the RoHS 2 Directive 2011/65/EU and Directive (EU) 2015/863. For information, refer to Knowledge Article 1159.\*\*

**REACH:** V4299 ink is in compliance with EU Regulation (EC) No. 1907/2006 as amended. For information, refer to Knowledge Article 1156.\*\*

**Halogens:** V4299 ink meets the International Electrotechnical Commission (IEC) definition of Halogen-Free. For information, refer to Knowledge Article 7920.\*\*

\*\*Environmental, Health, Safety, and Regulatory information can change without notice, consult the current Safety Data Sheet (SDS) which is available on the Videojet website. Knowledge Articles are available by calling or emailing Videojet.

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Videojet Technologies Inc.

1500 Mittel Blvd. Wood Dale IL 60191 / USA



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