Videojet[®] Product Decoration

Decorate, Gain Attention, Increase Share



Building the Brand

Companies are challenged to grow their brands within an ever increasing competitive landscape where the risk of commoditization has never been higher. Product decoration, a proven method of growing a brand's share and profitability, is a means of differentiating a product by promoting a brand, augmenting real or perceived performance, communicating product usage, or entertaining the consumer.

Instructional, functional and visually pleasing graphics and messages not only promote a brand but they can create a higher perceived value of the product compared to non-decorated products. As a result, product decoration adopters gain competitive advantage, grow market share and profitability.



Decorated products generate customer excitement and greater brand awareness, drive revenue growth and enable premium pricing.

Successful marketers and manufacturers take advantage of product decoration to add value and:

Instruct

• Communicate product information like size, front/back, safety and how-to guidance

Inform

- Augment real or perceived product performance and attributes by pointing out the product's functional benefits and premium features
 - Absorbent areas
 - Wetness indication

Entertain

• Engage or amuse the consumer with images and messages that can be customized, localized, seasonal and variable

Promote

- Reinforce a brand with a name, logo, website or social media links
- Enhance consumer satisfaction, loyalty and product usage
- Drive cross-selling opportunities
- Maintain brand presence, even after the product is opened











Product decoration of nonwoven materials

Single-use consumer goods constructed of nonwoven materials, such as baby diapers, adult incontinence products and feminine care pads, lend themselves particularly well to non-contact ink jet printing for product decoration.

Videojet's high speed BX 6000 Series binary array printing system and quick drying colored inks are engineered to decorate nonwoven products with variable data and images directly in the converting line.



Color-fading ink indicates wetness



Videojet' s fast-drying, solvent-based (typically acetone/ethanol blend) inks and fluids have been used for almost a decade in the personal hygiene market.

Only Videojet inks and fluids meet the standards recommended for use in Videojet equipment. Globally, nonwoven producers often choose Videojet's inks to meet the stringent health and safety requirements of their businesses and governments.*

Partner with Videojet

Understanding what customers value, selecting which products to decorate, and determining how to integrate decoration into production processes can be challenging undertakings. Videojet has the experience and technology to assist through all aspects of product decoration.



With installed equipment printing on more than 20

billion products a year, Videojet delivers marking, coding, and decorating solutions to a wide range of industries and applications. Videojet's experts help customers utilize marking and coding solutions to grow market share, increase throughput, improve operational efficiency and meet regulatory requirements. Backed by nearly 30 years of experience in all types of production line settings, Videojet has the expertise to seamlessly integrate a product decoration solution into your operation.

* Please consult with Videojet for more information about Videojet's inks and fluids.

It is the customer's responsibility to ensure compliance with applicable regulations.

Decorating method: BX binary array printer

Videojet's BX binary array printer is the advantaged solution for product decoration. It has a proven record in decoration printing across multiple applications and nonwoven products. Key wins of the BX system include:

- Production speed readiness up to 650 mpm (over 2,000 fpm)
- ✓ Maintenance of production line uptime
- Efficient installation and integration
- ✓ Digital, variable and scalable printing
- ✓ Globally accepted inks
- ✓ Justifiable investment with proven ROI
- ✓ Worldwide service & support

Videojet[®] BX Series Binary Array Ink Jet Printers

Print Specifications

Resolution

Up to 128 (vertical) x 256 dpi (in the direction of travel); image dependent

Print Speed

>2000 fpm (up to 650 mpm), image dependent

Print Width

2 inches (51 mm) per printhead, up to two printheads per cabinet

Graphics

Downloaded multiple formats including: jpg, bmp, pcx, etc.

Fonts

Most Windows[®] TrueType[®] and OpenType (with TrueType outline) fonts; .SPF fonts (exported from BX 63/64 system)

Print Band Orientation Any angle

Throw Distance 1/16 inch - 1/4 inch (1.6mm - 6.4mm)

Controller and Software

Processor Intel Core 2 Duo

Memory 2GB RAM

Operating System Windows[®] XP - embedded

Hard Drive 160GB

Network

2 x 1Gb LAN connections

Software

Integrated suite for configuration, maintenance, layout, and printing data; standard Videojet IO Box

Languages

Dutch, English, French, German, Italian, and Spanish

Diagnostic Software

Inspector[™] – provides monitoring of a variety of operational parameters and manual override capabilities (optional)

Data Formats Fixed Field, Fixed Record, Delimited, Multiline, CSV, TEX, TX2, MDB, DBF, JS2

Fluids

Capacity

 $1.4\ \text{gal}$ (5.3 liter) permanent reservoirs for ink and make-up

Ink Types Acetone/Ethanol blend

Ink Colors Black, red, blue, green, purple, pink, yellow, wetness indicating blue, customized colors

Fluid System One per head, enabling multiple colors on a multi-head printer configuration

Electrical and Environmental

Power Requirements

220 - 240 VAC, 50/60 Hz or 120 VAC, 50/60 Hz, Single Phase



Videojet's BX6500 provides one printhead with a 2-inch (51 mm) print band, while the BX6600 offers a dual-head configuration operating off a single print engine. That's four continuous inches (102 mm) to decorate in a single pass. The heads can also be separated for decorating different areas of the product or for printing different colors.

Current Draw 8A (240V), 16A (120V)

Operating Temperature 40° F (4°C) to 100° F (38°C)

Humidity Range 10% - 80% RH non-condensing

Cabinet Rating

Ventilation Recommended at the printhead

Mechanical

Cabinet Dimensions 41 inches (105 cm) High x 19.7 inches (50 cm) Wide x 23.6 inches Deep (60.0 cm)

Printhead Dimensions 12.8 inches (33 cm) High x 3.94 inches (10 cm) Wide x 4.33 inches Deep (11 cm)

Cabinet Material 304 Stainless steel

Printhead Material 305 Stainless steel

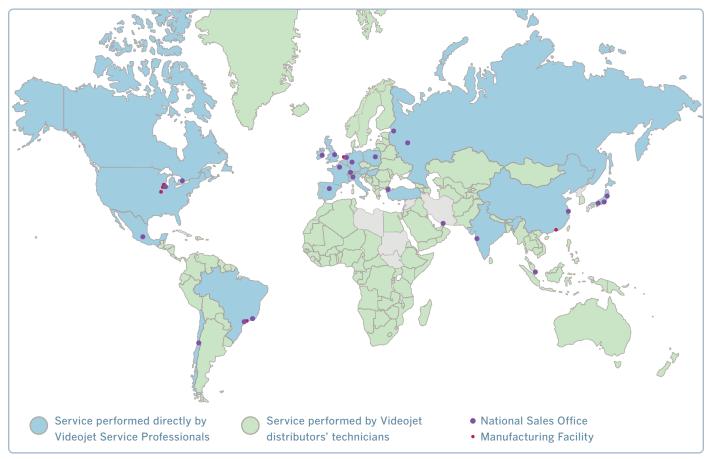
Positive Air

BX6500: Minimum air supply required 80 PSI (6 Bar) BX6600: Minimum air supply required 80 PSI (6 Bar) BX6500: Air consumption .5409 SCFM (15 liters per minute at 3 Bar) BX 6600: Air consumption 1.0818 SCFM (30 liters per minute at 3 Bar)

Umbilical

19.7 feet (6 m) in length

The largest field service organization in the industry:



Partner with Videojet for support anytime, anywhere in the world, day or night

With more than 285,000 units installed worldwide, Videojet solutions are supported by over 3,000 employees in 26 countries and a global network of distributors. Worldwide sales and service professionals provide all regions with training, maintenance and repairs, genuine Videojet parts, integration solutions and superior customer service.



Best-in-class support for maximum uptime

When you partner with Videojet, you can expect:

- Seasoned service and support professionals providing prompt on-site service and 24-hour phone support
- ✓ Your choice of flexible programs and service agreements for preventive maintenance visits, check-ups, operator training, on-site service, supplies, equipment rentals and extended warranties.



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